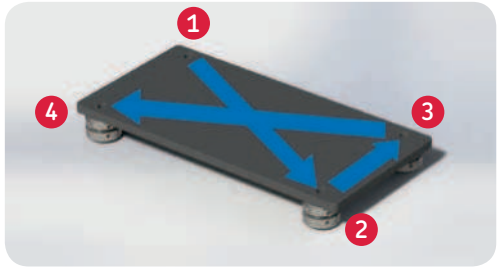
13. OEM bolt tightening sequence



Bolt tightening advice:

A. 25% of tightening torque
B. 50% of tightening torque
C. 100% of tightening torque

Check with OEM

14. Release horizontal adjustment bolts

15. Check the final alignment

Bolt tightening advice:

Re-check after 24 hot running hours

16. Recommendations

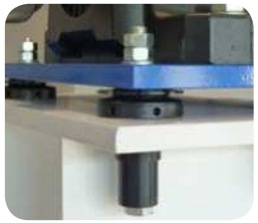
Remove complete or lock, with a locking nut, the released adjustment bolts.

Related products

SKF Shaft alignment tools

SKF Spherical washers

Surface treated SKF Vibracon chocks



SKF Vibracon low profile chock and spherical washer

Vibracon selection tool:
mapro.skf.com/vibracon

Contact details:

vibracon@skf.com
skf.com/vibracon

® SKF is a registered trademark of the SKF Group.

© SKF Group 2019
The contents of this publication are the copyright of the publisher and may not be reproduced (even extracts) unless prior written permission is granted. Every care has been taken to ensure the accuracy of the information contained in this publication but no liability can be accepted for any loss or damage whether direct, indirect or consequential arising out of the use of the information contained herein.

PUB 43/P2 16115/2 EN · December 2019

Quick start guide

SKF Vibracon

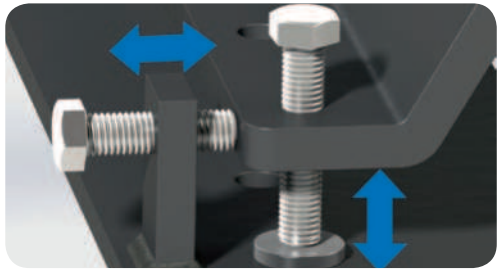
re-adjustable steel chock

Benefits:

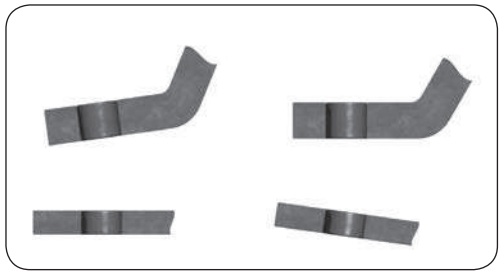
- Eliminate the “Soft Foot”
- Save installation time
- Self leveling
- Re-adjustable / re-useable
- Chock fast, no curing
- No special installation skills required

1. Alignment check of the component

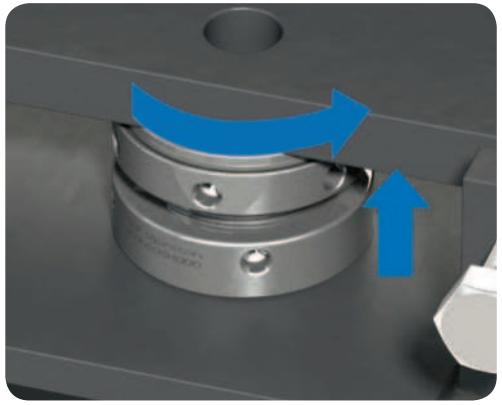
2. Adjustment of the component



3. Outcome of the adjustment: gaps to fill

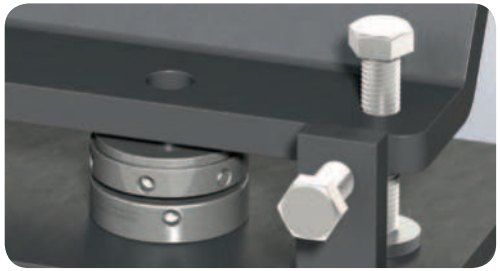


4. Installation check



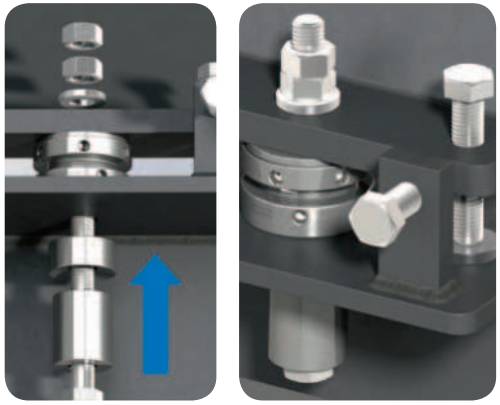
5. Foundation check

6. Installation of the SKF Vibracon

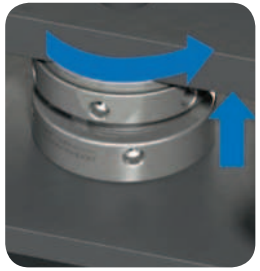


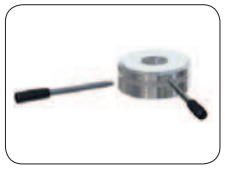
7. Batch number in sight/front for traceability

8. Installation of bolts



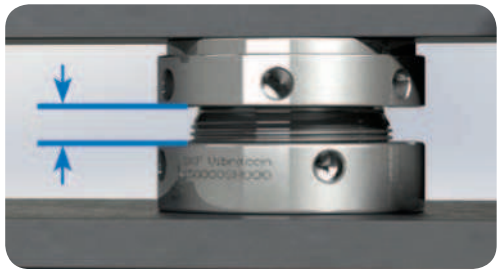
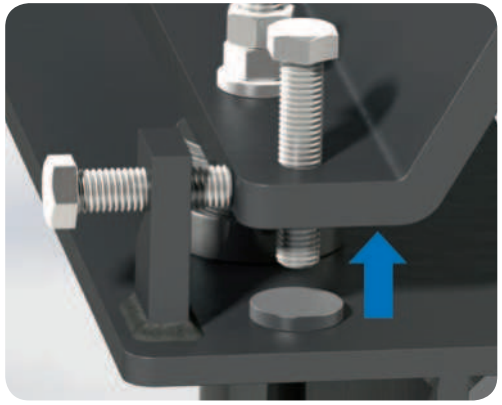
9. Adjustment to height





10. Check contact area

11. Check maximum height



12. Release vertical adjustment bolts